(BIAXIALLY ORIENTED POLYESTER FILM

High Barrier AIOx Film

Key Features:

Film Structure

Product Description:

>F-PGX is a high barrier transparent polyester film

PROVISIONAL TECHNICAL DATA SHEET

➤The film has a Protective Printable layer atop a High Barrier vacuum deposit on one side with the other side treated with an Acrylic Slip Coat.

>Excellent moisture & oxygen barrier properties

>Higher yield over PVDC coated films >PVDC / EVOH (PE) coated film

replacement

➤ Environmentally friendly

>High clarity and product visibility



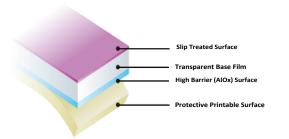
>The film is suitable for high barrier applications like dried meat snacks, confectionaries, microwavable foods, etc.

≽Eye catching packaging

>Handle film with care during printing and lamination processes to retain high barrier properties

>Suitable for hot fill, sterilization, pasteurization, and retort applications

>Industrial packaging



PROPERTIES		TEST METHOD (ASTM)	UNIT		TYPICAL VALUES		
THICKNESS			Micron	9.5	12.5	23.5	
			(Gauge)	38	50	94	
		Internal					
YIELD			m²/kg	75.18	57.14	30.40	
			in²/lb.	52967	40257	21410	
SURFACE TENSION (range)							
(Slip Treated surface)		D-2578	Dyne/cm		38-44		
(High Barrier surface)					48-54		
COF (max)		D-1894	_				
(One side to the other side)		2 103 .		0.50	0.50	0.50	
HAZE (max)		D-1003	%	3.0	3.0	3.5	
TENSILE STRENGTH AT BREAK (min)	MD			1900	1900	1900	
	TD		Kg/cm ²	2000	2000	2000	
	MD			27000	27000	27000	
	TD	D-882	(Psi)	28500	28500	28500	
ELONGATION AT BREAK (min)	MD		%	100	105	115	
	TD		76	80	85	90	
LINEAR SHRINKAGE (max)	MD	D 1204	0.4		3.0		
(30 Minute at 150 ⁰ C)	TD	D-1204	%		1.0		
MVTR (max) (38°C & 90%RH)		E 1240	gm/m²/day		1.0		
		F-1249	(gm/100in²/day)		0.065		
OTR (max)		D-3985	cc/m²/day		1.0		
(23°C & 0%RH)			(cc/100in ² /day)		0.065		
AVAILABLE WIDTHS (max)		-	mm		1620		

STORAGE & HANDLING

FLEX ALOXPROTECTTM needs to be stored in a warehouse below 35°C (95°F) and should not be exposed to direct sunlight, bright light sources, or high humidity. If the material is stored in the recommended conditions this material is suitable for use within 6 month from the date of manufacturing.

FOOD CONTACT

FLEX ALOXPROTECT™ complies with EU and FDA regulations on plastic materials used for food grade applications. Specific documents and SDS are available on request.

DISCLAIMER

It is the responsibility of our customers to determine that their use of our product(s) is safe, lawful, and technically suitable in their intended applications. The values given in the technical data sheet represent typical values based on the best of our knowledge on the date when the data was compiled. It is offered solely to provide possible suggestions for your own experimentation and not as a guarantee for the material supplied. The user is solely responsible for the end use of the product and needs to perform their own tests to confirm the product suitability / compatibility in all respects. Flex Films (USA) Inc. gives no warranty nor accepts liability for any loss and fitness of the product for any specific purpose. Flex reserves the right to change the technical data sheet at any time for enhancing the quality of the products without prior information.